



TECHNICAL DATA SHEET No 838

SPRAY C423 LENS CLEAR

GENERAL TECHNICAL DESCRIPTION

Special clear coat for the restoration of head/tail / fog lights and turn indicators.

Outstanding adhesion and elasticity.

Easy application process.

High gloss finish.

SURFACE

Transparent plastic automotive parts

PRETREATMENT/CLEANING OF SUBSTRATE



1st step:
P 400 → P 500



2nd step:
P 800 → P 1200 → P 1500 → P 2000
Sanding by hand, wet



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is first wiped dry and then air dried

PRODUCT APPLICATION



Shake well before using:
2 - 3 min



Spray at a distance of
20 - 30 cm, normal
applied coats



2 coats
20 - 30 microns
(0.8 - 1.2 mil)



15 min / 23°C (73°F)
Flash off time between
coats



Dust free 15 - 20 min at
23°C (73°F)
Parts assembly possible
after 1h at 23°C (73°F).



After use turn bottle
upside down and spray
out a small quantity,
for the cleaning of the
nozzle

SPECIFIC GRAVITY

0.78 ± 0.01 g/cm³

SOLID CONTENT

25 ± 1% Weight

VOC (2004/42/EC)

This is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 840g/L. 2004/42/IIIB(e)(840)840

REMARKS

- Always try to use the product in accordance with the specifications provided.
- Shake for 2 - 3 min after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc.
- It is recommended to test on a similar surface for achieving the desired finishing result.

STORAGE SHELF LIFE

Guaranteed shelf-life 36 months in unused original containers stored in a cool place (5 - 25°C) (41 - 77°F).



Always wear protective equipment



Follow the application instructions mentioned in this TDS

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FEBRUARY 2024