



F59 GT ACRYFILLER HS BLACK

2K Acrylic primer-surfacer at low solvent emission

A) DESCRIPTION AND FIELDS OF APPLICATION:

High solid two component product at low content of solvent, very suitable for new jobs and repairs. Hardens very rapidly, sands very easily, non absorbing. Gives the finish an even and high gloss. Can be overpainted with any type of finish. The EU limit for this product (category IIB(c)) is 540 g/l. The VOC of this product is below 540 g/l.

B) TECHNICAL DATA:

Composition	Hydroxylated resins, pigments, mineral charges and solvents
Specific weight	1,600 ± 0,050 kg/l
Available colours	Black
Safety data	See safety data sheet

C) SURFACE PREPARATION :



* Bare metal, zinc-plated sheets, polyester laminates, wood, polyester fillers, etc.

* Old finishes, including the double-coat ones.



* Sand with P180-P220.

* Clean the surface to be treated with V09 Antisil. Make sure it is dry and free from silicone, wax, grease and any extraneous material.

D) CAUTIONS:

- * Allow flash-off time between coats, depending on reduction and temperature
- * If used as a sealer, reduce at 20% with thinner for acrylics
- * Do not utilize the product at temperatures below 5°C
- * Store in a cool and dry place

INDUSTRIA CHIMICA REGGIANA - I.C.R. S.p.A.

42124 Reggio Emilia - Via M. Gasparini, 7 - Tel. +39 0522 517803 - Fax +39 0522 514384 - e-mail: icr@icrsprint.it - www.icrsprint.it

Uff. Comm.le Italia: 42124 Reggio Emilia - Via Neviani, 5 - Tel. +39 0522 517803 - Fax +39 0522 231819

International Department: 42124 Reggio Emilia - Via Neviani, 5 - Tel. +39 0522 513738 - Fax +39 0522 512446

Stabilimento: 42124 Reggio Emilia - Via M. Gasparini, 7 - Tel. +39 0522 517803 - Fax +39 0522 514384

Stabilimento: 26817 S. Martino in Strada (LO) - Via del Commercio, 1 - Tel. +39 0371 475313 - Fax +39 0371 475370

CAPITALE SOC. € 557.820,00 - R.E.A. N. 82109 M. R.E. 000534 - Reg. Imprese, COD. FISC. e PART. IVA 00140910357



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sheet #

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E) PROCESSING:



5:1 (12% by weight) hardener C16-C17 Pot life > 30' at 20°C
4:1 (16% by weight) hardener C01-C02 Pot life > 30' a 20°C
3:1 (20% by weight) hardener C04 Pot life > 30' a 20°C



0-20% with D10-D11 thinners
52"- 20" DIN 4 mm at 20°C



1,5-1,8 mm 2-4 bar
2-3 = 160-240 microns



4h at 20°C
20-30' at 60°C



9-12' at 1 m



P320-P400



P600-P1000

F) TOOLS CLEANING:

* With nitro thinner

G) RECOATING :

2K enamel top coats
double coat solvent-soluble enamels
double coat water-soluble enamels

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained